



EMBROIDERY & SCREEN PRINTING

ASI #91755



2012

www.tmemb.com

EMBROIDERY

EMBROIDERY CONFIGURATION

100 Tajima sewing heads.
1 - 1 head machine 1 - 6 head machine 4 - 18 head machine
1 - 4 head machine 1 - 15 head machine 2 Singer sewing machines

SEWING AREAS

Cap front: 5" w x 2.5" h **Left chest:** 5" w x 3" h **Cuffs:** 2" w x 0.5" h
Cap front and both sides: 12" w x 2.5" h **Full Back or front:** 12" w x 10" h **Sleeve:** 3.5" w x 3.5" h
Visors: 3.5" w x 1.25" h **Extra large back or front:** 14" w x 14" h

THREADS Refer to our stock color chart for thread colors at no extra charge.

Special Order Threads - If a special color is requested, the minimum order is (additional charge may apply depending on size of order) _____ \$130.00
Metallic Threads - Gold & Silver per piece up to 19,999 stitches _____ \$1.00

THREAD COLOR CHANGES The original color way and one color way change are included. Per additional color way change add _____ \$9.17

BACK ORDERS Per piece change will remain the same Arrangements must be made when the order is being processed and completed within 30 days. _____ \$10.75

SCREEN PRINTING

SCREEN PRINTING CONFIGURATION

1 - 16 color automatic 1 - 10 color automatic 1 - 6 color automatic 1 - digital garment printer
2 - 14 color automatics 2 - 8 color automatic 1 - 4 color manual

SCREEN CHARGES AND IMPRINT AREA Standard sized screens with standard placement are included for spot color pricing.

Youth: 11" w x 11" h. **Adult:** 15.5" w x 17" h. **Special placement will be quoted.**

Halftones: When a second screen needs to be used, only the screen will be charged. If a third screen is needed, it will be charged as a spot color with a running charge. Bandanas, jumbo and towels are an exception, all half tone colors are charged as a regular spot color. _____ \$40.00

Additional or replacement (ALL SIZES) regular, youth, oversized and jumbo screens. Per color. _____ \$40.00

BANDANA AREA 17" w x 17" h (max 2 colors). **Set up per new and repeat orders.** Loose registration required as no underprint or flash is used due to material shrinkage. The bandana must be 22" x 22" Augusta # 2226 100% cotton or Caroline # 4800 USA made. _____ \$60.00

OVERSIZED PRINTING SET UPS Loose registration required as no underprint or flash on jumbo is used. This means bright whites on darks can't be accomplished.

Half wing pallets and Jumbo: Max. 23" w x 27" h (144 min. quantity max imprint 4 colors). **Set up per new and repeat orders.** Includes 2 pallet sizes and 1 set of films. _____ \$250.00

Oversized: 17.5" W x 20" H. **Set up per new and repeat orders.** _____ \$60.00

Additional pallet changes when needed _____ \$125.00

PROCESS PRINTING Creative or editing art will be charged as needed.

Simulated or 4 Color Process Printing: Priced as **8 color specialty printing** on all colors of garments including white.

Price includes screens set up and separations up to 11" x 14" (Minimum 144 pieces) _____ \$371.00

Repeat set up for all process orders (Minimum 144 pieces) _____ \$170.00

Black and White pictures are priced as **4 color specialty printing** on all colors of garments including white. Screen set up and separations _____ \$85.00

SPECIAL INKS AND TECHNIQUES

Basic specialty inks: Fashion Base, Vintage soft feel, Puff, Crystalina, Glitter inks or Spandex additive have a screen and a run charge _____ \$40.00

Determine the normal print price for all colors to be printed and then add per garment for basic special ink _____ \$ 0.26

Ultra specialty inks: High density, Gels, Reflective, Discharge and Water Base inks have a screen and a run charge _____ \$60.00

Determine the normal print price for all colors to be printed and then add per garment for ultra special ink _____ \$0.43

Foil set up per imprint location _____ \$40.00

Foil application per imprint location (remember to add the foil base as an imprint color) _____ \$2.60

PMS COLOR MIX Refer to our stock color chart for over 100 stock inks available at no charge. Custom mixes will be charged _____ \$30.75

COLOR CHANGES OR COPY CHANGES Plus extra screens if needed _____ \$30.75

SPECIAL CONSIDERATIONS

Overs/Under (ALL orders must be specified to ship over or under)

Ship Overs: (3% over or a minimum of 1 per size and color will be ordered) Defects and misprints will be pulled and the remainder shipped.

Your original order quantity will be met. Those over the original order will be billed at 50%. **Exact count ask for a quote as up to 20% extra charges apply.**

Ship Unders: Defects and misprints are pulled and remainder is shipped and billed.

Youth shirts: When adding youth shirts to an adult order or adult to a youth order (if the size of the art changes), the combined quantity price would be used for both youth and adult goods. An art charge and all new screens will be charged for resized artwork. A second design number will be issued. The second set of screens will also be charged on repeat orders.

Combined Whites/Darks or Cotton/Polyester garments: These orders can be combined for a total quantity price by using the price of the more expensive print. i.e. Use dark price for order with both white and dark garments on the same order. Ink color changes and/or screen charges may apply.

JACKETS Trademarks does not screen print on jackets. We will be glad to embroider them for you.